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Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

SWA10A-1100
Job Sheet 178812



Part No: SWA10A-1100

Job Qty: 20 ea

Part Name: Upper DU Bearing



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 6/7/18

Job Tracking No:

Due Date: 6/15/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG SWA10A-1100 Rev 1 IPP Rev A 18.01.25 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	20 Ea		6/15/18	0.00	0.00	Start Up Machining-4		
120	Mori Seiki	20 pcs		6/15/18	0.50	1.67	MORI SL2500Y		
130	QC	20 pcs		6/15/18	0.00	0.00	QC2 Machining-5		
140	QC	20 pcs		6/15/18	0.00	0.00	QC8 Machining-5		
150	Packaging	20 pcs		6/15/18	0.00	0.00	Packaging3-2		
160	QC21-SA	20 Ea		6/15/18	0.00	0.00	QC21		

Part Op 120 - 1-Machine as per folio FB786 FOLIO REV: AA DWG REV: 1 2-Debur JUL 3 1 2018
Descriptions: 150 - identify and Stock

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
MBRONZR2.250	Bronze Round Bar 2.250"	1 ft (.05 ea)	90-Start up Operation	<u>S 058788</u>

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	MBRONZR2.250	1	1	0

Part Specifications

Specifications could not be found.

Plex 6/7/18 3:25 PM dart.lajeunesse.marie



Container No: S097839



Part: SWA10A-1100

Job No: 178812

Serial No/Batch: S097839

Revision: 1

Inspector:

Exp Date:

Instructions:

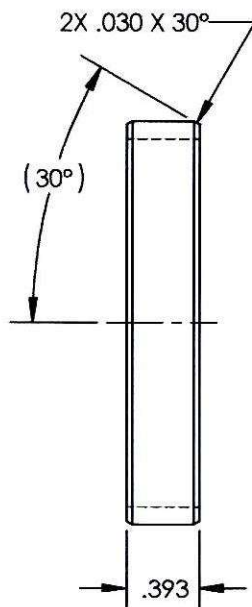
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Date: 07/31/18

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REVISIONS			
REV	DESCRIPTION	DATE	INITIAL
1	AS DRAWN BY CANAM	11/13/2012	JAG

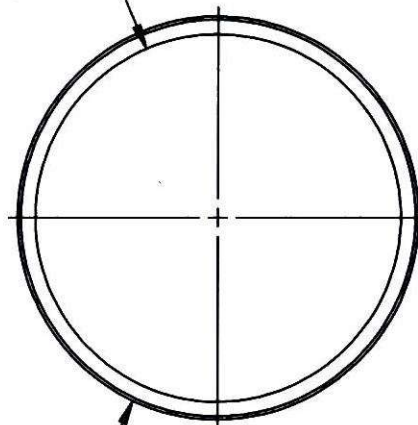
MLA JULY 31/18



*SHAFT Ø
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1.962*

*+0.000
-0.002*

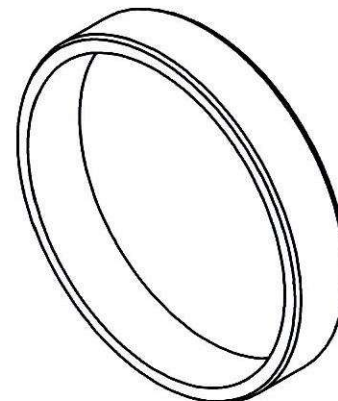
Ø1.973^{+0.002}_{-0.000}



Ø2.165^{+0.002}_{-0.000}

*HOLE Ø 2.166
2.164*

*(-0.001 SLIDE TO
+0.003 PRESS)*



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SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 178812 *ML*
180608

- BRONZE/OILITE TUBING, MIL-B-5687D GRADE 1 OR EQUIVALENT.

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS
			SWA10A-1100	1	UPPER DU BEARING	BRONZE/OILITE TUBING (NOTE 1)	

RED BARN MACHINE	
TITLE UPPER DU BEARING	
DWG NO. SWA10A-1100	REV 1
MAT'L BRONZE/OILITE TUBING	DRAWN BY: CANAM
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D. Wed</i>
.XXX ± .005 .XX ± .01 .X ± .1	FRACTIONS ± 1/32 ANGLES ± 5°
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE 1:1	DATE 2/25/2002
SHEET 1 OF 1	